



M&M International - Product Documentation Retrieval

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# SECURITY

We create products that save lives, preserve the environment, and provide peace of mind.



On the M&M International website, at [www.mmvalve.com](http://www.mmvalve.com), click on “Documentation” on left side menu of options.



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## PRODUCT DOCUMENTATION

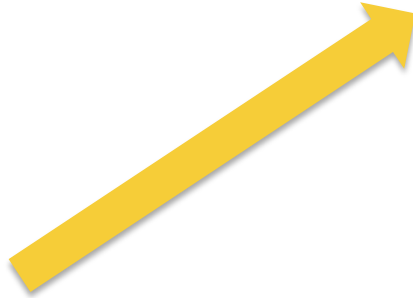
Our online product documentation database is a service that M&M International offers our customers, free of charge, with the hope of making it easier to conduct business with us.

Search for documentation about our products, such as drill safety stem valves (DSSV), canister valves, inside BOP valves (or IBOP valves), Kelly cocks and Kelly valves, safety valves, side entry subs, mudsavers, and topdrive valves.

By entering a serial number below, customers may view all of the product documentation associated with their respective parts. At a minimum, part number, parts list, product description, material test reports (MTRs) and non-destructive examination (NDE) reports can be viewed. In many cases hydrostatic test charts and document books may be viewed as well.



Serial Number:



Next, type the serial number of the product in the search box.



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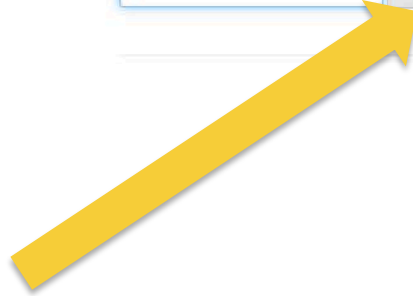


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• 40000



The serial number of your product will show up in blue under the entry box, click on it to open the product documents

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respective parts. At a minimum, part number, parts list, product description, material test reports (MTRs) and non-destructive examination (NDE) reports can be viewed. In many cases hydrostatic test charts and document books may be viewed as well.

**Valve:** 40000  
**Valve Part #:** 3-06-RACR675  
**Description:** 8.450 OD X 3.078 ID, 7-5/8 REG BOX, 8.250 BEVEL DIA X 6-5/8 REG PIN, ONE PIECE REMOTE UPPER WELL CONTROL VALVE, FOR CANRIG/HYDRIL ACTUATOR, W/ LITE-TORC, STANDARD SERVICE, 10M, 33.875 OAL, 29 SH/SH

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### Parts List



Qty	Part Number	Description
1	3-06-1RACR675	VALVE BODY
1	3-06-2A3X	CAGE
1	3-06-2B	SPRING
1	3-06-2C	LOWER SEAT
1	3-06-2ERA	BALL
1	3-06-2G	CAGE/SEAT FASTENER
1	1870-3500	LOWER SEAT SEAL
2	920152	UPPER/LOWER SEAT TEFLON RING (2 REQ'D)
2	3-06-3SXRA	STEM (2 REQ'D)
2	3-06-3A	THRUST BEARING (2 REQ'D)
1	3-06-4XM	LOCKING SEGMENTS
1	919348	UPPER SEAT O-RING
1	919343	CANISTER SEAL

The Parts List will be the first option you may download

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### Statement of Quality Assurance



**Serial Number:** 40000  
**Part Number:** 3-06-RACR675  
**Assembly Wo #:** 67075  
**Machining Wo #:** 68458  
**Material #:** 110326

**Description:** 8.450 OD X 3.078 ID, 7-5/8 REG BOX, 8.250 BEVEL DIA X 6-5/8 REG PIN, ONE PIECE REMOTE UPPER WELL CONTROL VALVE, FOR CANRIG/HYDRIL ACTUATOR, W/ LITE-TORC, STANDARD SERVICE, 10M, 33.875 OAL, 29 SH/SH

This Certificate shall serve to certify that the valve bearing the above serial number was manufactured in accordance with M & M International, LLC's, Quality Assurance program and procedures as described in the M & M International, LLC Quality Assurance Manual which is written in accordance and acceptance of the American Petroleum Institute's "Q1" Quality Program.

QHSE Manager  
M & M International, LLC  
08/05/2011

Statement of Quality Assurance download is next

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### Hydrostatic Test Certificate



**Serial Number:** 40000  
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**Machining Wo #:** 68458  
**Material #:** 110326

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This Certificate shall serve to certify that the valve bearing the above serial number was hydrostatically tested in accordance with the M & M International, LLC Quality Control Procedures in effect on the date of the test which was conducted on 08/05/2011 to maximum test pressure of 15,000 PSI and that said valve passed such test in accordance with said procedures.

QHSE Manager  
M & M International, LLC  
08/05/2011

Hydrostatic Test Certificate can be downloaded as well



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### Certificate of Conformance



**Serial Number:** 40000  
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**Assembly Wo #:** 67075  
**Machining Wo #:** 68458  
**Material #:** 110326

**Description:** 8.450 OD X 3.078 ID, 7-5/8 REG BOX, 8.250 BEVEL DIA X 6-5/8 REG PIN, ONE PIECE REMOTE UPPER WELL CONTROL VALVE, FOR CANRIG/HYDRIL ACTUATOR, W/ LITE-TORC, STANDARD SERVICE, 10M, 33.875 OAL, 29 SH/SH

M & M International, LLC. certifies that the products on the above referenced order are authentic in origin, and were designed, built, and inspected to comply with the standards set forth by the quality assurance program enforced by the Manufacturing and Quality Control Department of M & M International, LLC., Broussard, Louisiana on 08/05/2011.  
M & M International, LLC. further certifies that the products were shipped in conformity with the above referenced order.

QHSE Manager  
M & M International, LLC  
08/05/2011

Certificate of Conformance download is available

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Document Type	Document Link
Hydrostatic Test	<a href="#">40000S10L.pdf</a>
Material Certification	<a href="#">110326.pdf</a>
Inspection	<a href="#">68458.pdf</a>



Finally, the Hydrostatic Test, Material Certification, and Inspection Documents can be downloaded by clicking on the appropriate link



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If you have any questions or require anything further, please contact us!

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